

OPERATING INSTRUCTIONS



**Design &
Manufacturing Ltd.**

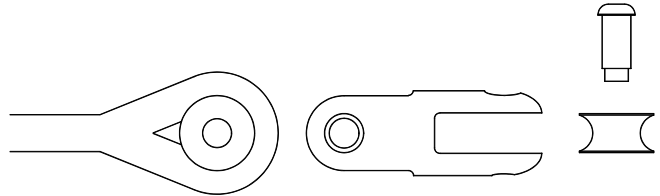
SERIES 00521 CONNECTOR



INSTALLATION

1. Remove the clevis pins and sheaves from the connector.

2. Insert the rope eyes into the sheaves. Reassemble the sheaves and clevis pins into the connector.



SAFETY



1. The connector is designed to operate only within its specified **safe working limit** (see *Operating Specifications*). Operation of the connector at loads in excess of its **safe working limit** will void the warranty even though separation due to failure will not occur until the specified **ultimate load** is reached.

2. For underground use, the recommended safe working limit is 3:1 based on the ultimate load. For overhead use, the required safe working limit is 5:1 based on the ultimate load due to the higher risk of severe personal injury or property damage.

3. Never use a worn, defective or incomplete component. Ensure that all components of the pulling system are able to withstand the maximum pulling loads. Components not rated for the pull force may break and release the stored energy of the pull.

4. Do not modify the connector. It is only covered by a warranty in its “as shipped” form. Any attempt to modify the connector will void the warranty and may result in property damage, severe bodily harm, or death.

5. Be prepared for the unexpected. Use recognized safety practices and wear recognized safety equipment.

SERVICE



1. After each use, examine the condition of the connector. Replace worn or bent clevis pins with original equipment manufacturer's pins.

2. Replacement pins and sheave are available as spare parts.