

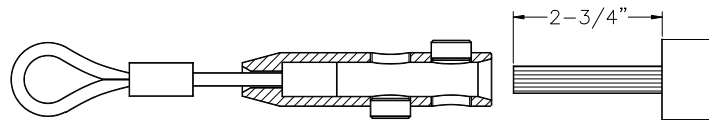
# OPERATING INSTRUCTIONS

## **DCD** Design & Manufacturing Ltd. SERIES 25000 PULLING HARNESS

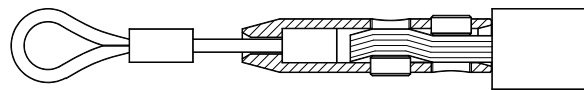


## INSTALLATION

1. Cut the cable jacket back to expose 2-3/4" of the wire core.



2. Insert the wire core into the clamp. Install the two set screws from opposite sides of the clamp and tighten down against the wire core.



## SAFETY



1. The pulling harness is designed to operate only within its specified **safe working limit** (see *Operating Specifications*). Operation of the pulling eye at loads in excess of its **safe working limit** will void the warranty even though separation due to failure will not occur until the specified **ultimate load** is reached.

2. For underground use, the recommended safe working limit is 3:1 based on the ultimate load. For overhead use, the required safe working limit is 5:1 based on the ultimate load due to the higher risk of severe personal injury or property damage.

3. Never use a worn, defective or incomplete component. Ensure that all components of the pulling system are able to withstand the maximum pulling loads. Components not rated for the pull force may break and release the stored energy of the pull.

4. Do not modify or dismantle the pulling eye. It has been assembled, and inspected and is only covered by a warranty in its "as shipped" form. Any attempt to dismantle or modify the pulling eye will void the warranty and may result in property damage, severe bodily harm, or death.

6. Be prepared for the unexpected. Use recognized safety practices and wear recognized safety equipment.

## SERVICE



1. After each use, examine the condition of the wire rope. Pulling eyes with frayed or broken wire rope strands are to be removed from service immediately.