

OPERATING INSTRUCTIONS



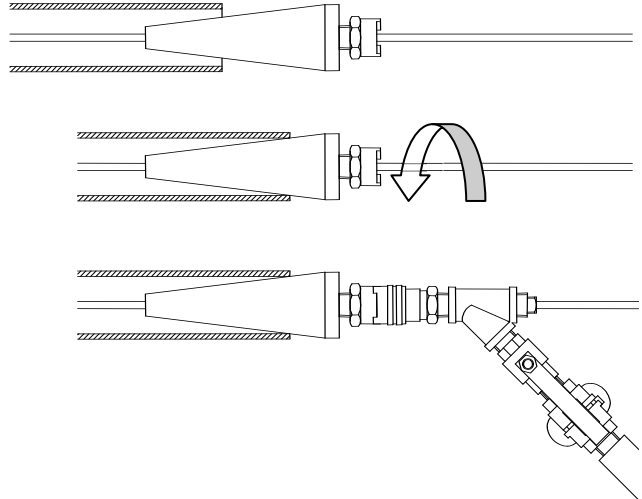
**Design &
Manufacturing Ltd.**

SERIES 58100 INNERDUCT SEAL



INSTALLATION

1. Feed the line to be blown through the control valve and through the innerduct seal.
2. Attach the line dart to the line.
3. Insert the innerduct seal into the end of the duct and screw in using the hex fitting on the quick connect. In the case of the universal seal, hold it in place manually.
4. Connect the control valve and begin blowing.



SAFETY



1. Ensure that the screw in type seal is securely installed before opening the control valve. Always maintain control over the universal seal when the control valve is open.
2. Never use a worn, defective or incomplete component. Ensure that all components of the system are able to withstand the maximum system pressures. Components not rated for the system pressure may fail and release the stored energy.
3. Do not modify the innerduct seal. It is only covered by a warranty in its "as shipped" form. Any attempt to modify the seal off will void the warranty and may result in property damage, severe bodily harm, or death.
4. Be prepared for the unexpected. Use recognized safety practices and wear recognized safety equipment.

SERVICE



1. There are no service or maintenance procedures for this product.